

**SUBJECT: Spinner Latch Adjustment**

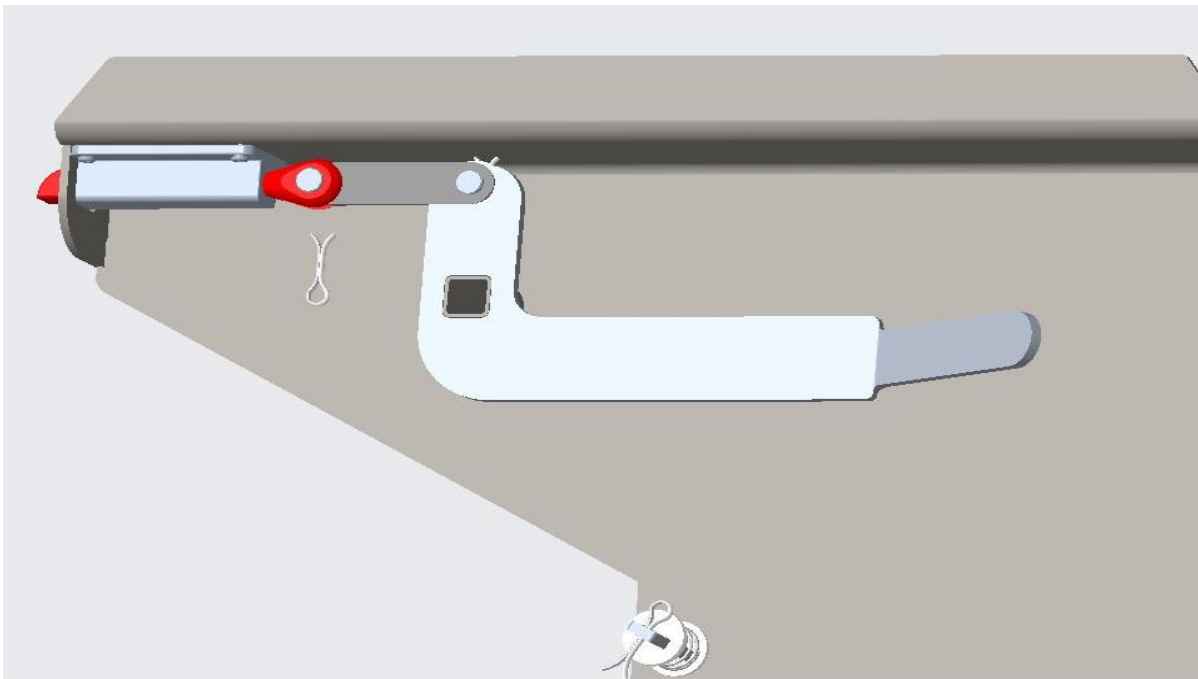
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**Attention: North Carolina Department of Transportation**

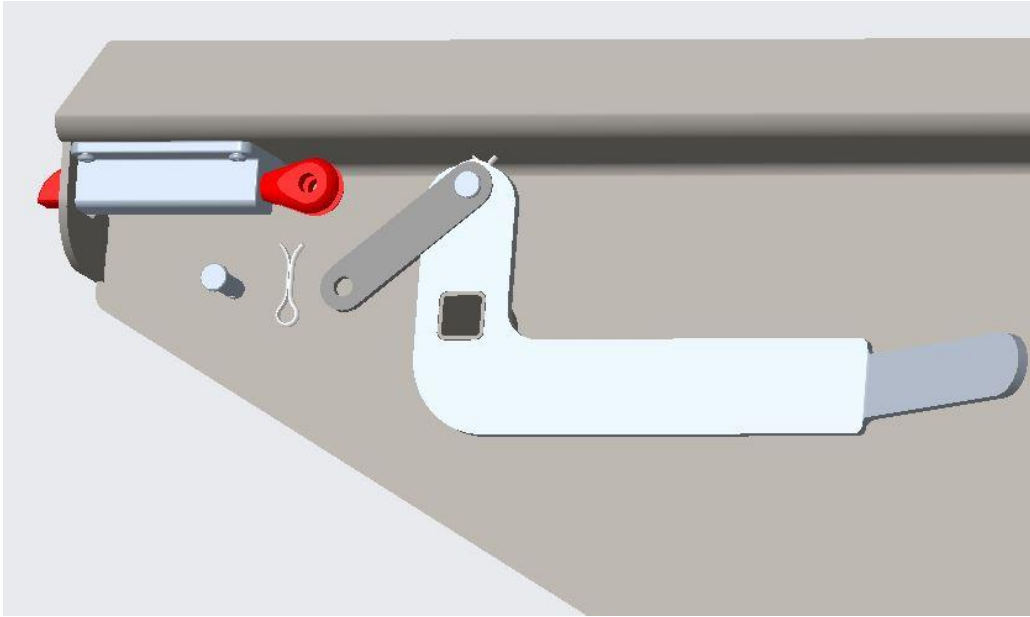
It has been discovered that under certain circumstances the spring latches that lock the spinner assembly into its upright spreading position can become unseated, causing the spinner assembly to come loose. There is a simple process to adjust the latch that will remedy these instances.

**Corrective Action:**

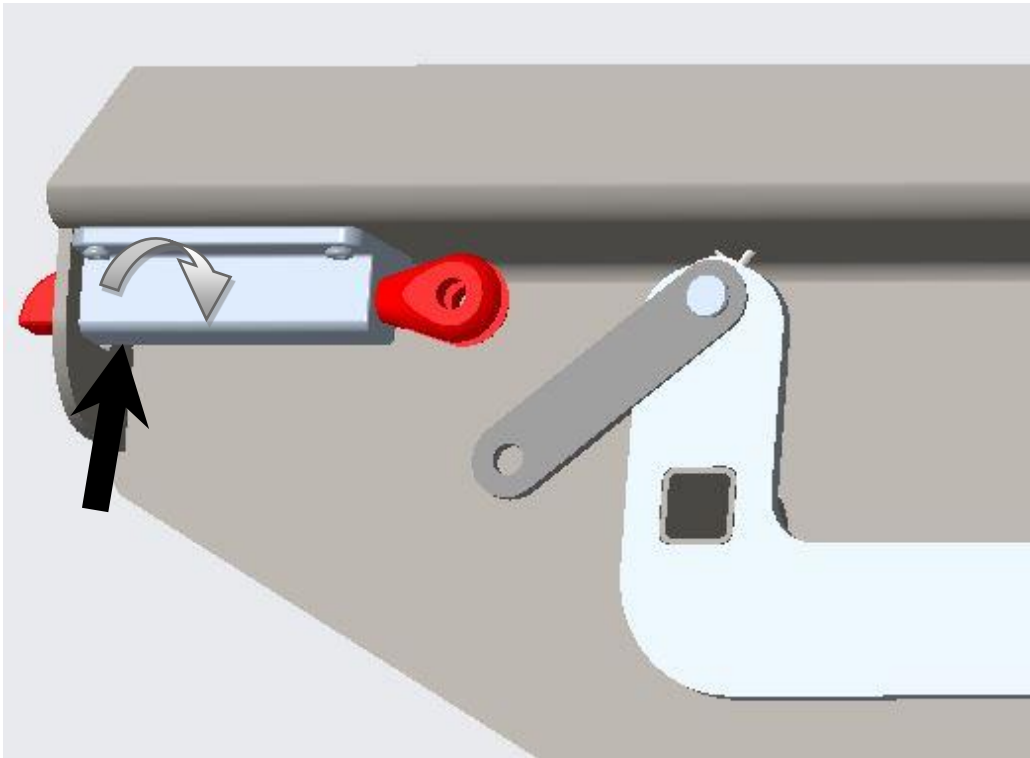
The spring latch can be adjusted by first disconnecting it from the linkage plate and rotating the eyelet. Start by pulling the cotter pin out of the clevis.



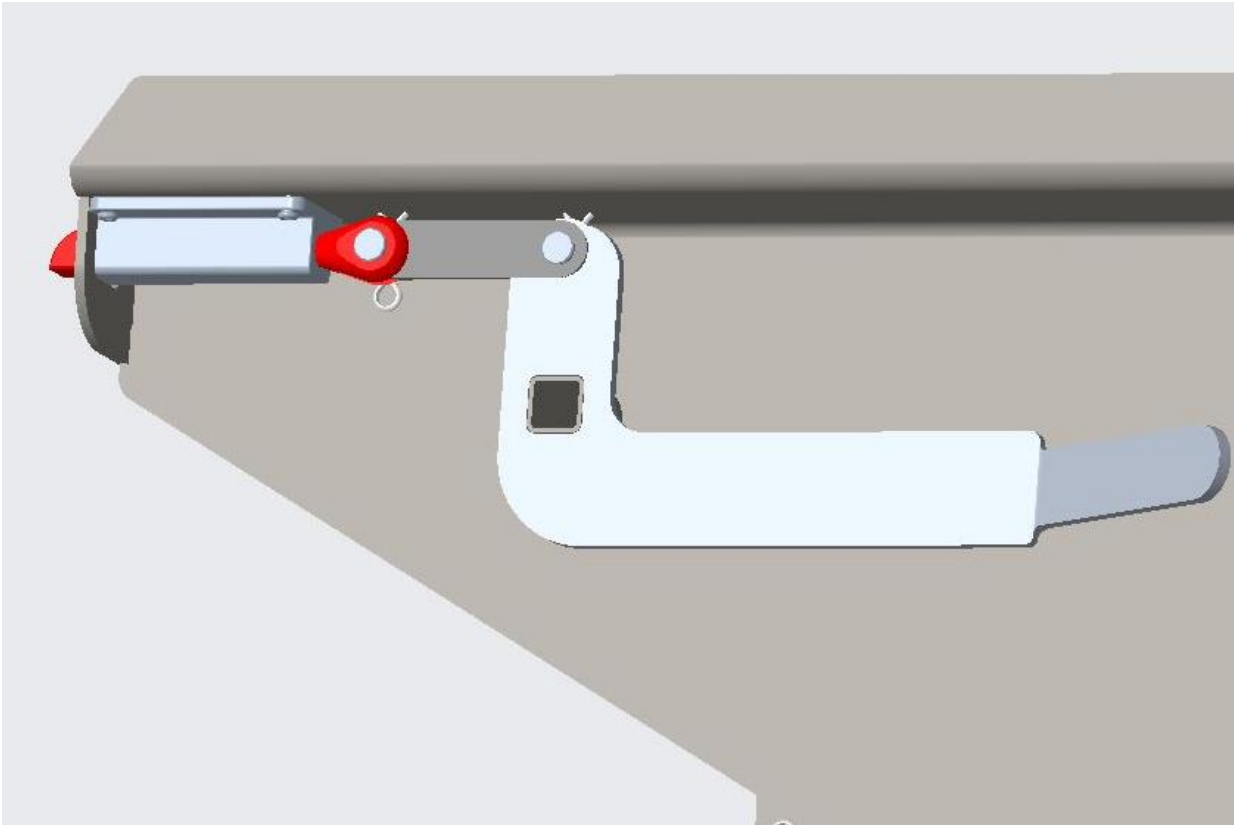
Next pull the clevis pin out and let the loose end of the linkage plate swing freely



The eyelet is threaded into the plunger and can be turned clockwise or counter-clockwise to shorten or extend the overall length of the latch. The plunger should stick out approximately 5/8" from the outside surface of the spinner weldment



Once the desired adjustments have been made, the linkage can be reassembled so that the handle is properly engaging the spring latch. Be sure the cotter pins are replaced if they cannot be reused.



		Route To:		
Initial	President/Owner	Sales Manager	Service Manager	Parts Manager